





August 2009



- Pletronics' TCD4 Series is a temperature compensated voltage controlled crystal oscillator with a clipped sinewave output.
- The package is designed for high density surface mount designs.
- · Tape and Reel packaging is available.

- 10 to 26 MHz
- 3.2 x 5 mm LCC Ceramic Package
- Optional Voltage Control Function

Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.10 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020D.1

Second Level Interconnect code: e4

Absolute Maximum Ratings:

Parameter	Unit
V _{cc} Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V _{CC} + 0.5V
Vo Output Voltage	-0.5V to V _{CC} + 0.5V

Thermal Characteristics

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 30 to 50°C/Watt depending on the solder pads, ground plane and construction of the PCB.

ESD Rating

Model	Minimum Voltage	Conditions		
Human Body Model	1500	MIL-STD-883 Method 3115		
Charged Device Model	1000	JESD 22-C101		



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Part Number:

TCD4	027	050	G	н	015	008	-12.75M	-XX	
									Internal code or blank
									Nominal Frequency in MHZ
									Pullability in ppm (Vcontrol) 000 = TCXO only 008 = ±8 ppm minimum 015 = ± 15 ppm minimum
									Stability in ppm 010 = ± 1 ppm 015 = ± 1.5 ppm 025 = ± 2.5 ppm
									Highest Specified Operating Temperature A = +40°C
									Lowest Specified Operating Temperature A = +10°C
									Highest Supply Voltage * 055 = 5.5 volts 036 =3.6 volts
									Lowest Supply Voltage * 029 = 2.9 volts 027 = 2.7 volts
									Series (Part Type, Logic & Package)

^{*} Supply Voltage: Select range between 2.7V and 5.0V with Highest / Lowest \leq 1.20 For Example: the part number for 3.3V nominal would be TCD4030036.......

Part Marking:



<i>ffff</i>	=	#.# frequency in MH∠ of the crystal
yww	=	Year and Week of the crystal manufacture
PLE	=	Pletronics
Χ	=	Model number, normally a "B"
YWW	=	Year and Week of assembly of the TCXO
Ζ	=	internal factory code



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Electrical Specification for specified Vcc over the specified temperature range

Item	Min	Max	Unit	Condition
Frequency Range	10	26	MHZ	
Frequency Accuracy 1	-2.5	+2.5	ppm	Vcontrol 1.50 volts if used ²
Frequency Stability / Supply	-0.2	+0.2	ppm	Load: 10K ohm // 10 pF & Vcc ± 5%
Output Waveform	Clip	oped Sin	ewave	DC Coupled
Output Level	0.8	1.1	V p-p	Load: 10K ohm ± 10% // 10 pF ± 10%
Phase Noise	-	-135	dBc/Hz	Typical at 1 kHz
V Supply Range ¹ V _{cc}	2.7	5.0	Volts	
Supply Current I _{cc}	-	3.0	mA	
Aging	-1.0	+1.0	ppm	Per year
Vcontrol Range	0.5	2.50	Volts	1.50 volts nominal
Frequency Pullability 1	-15	+15	ppm	
Operating Temperature Range ¹	-40	+85	°C	
Storage Temperature Range	-55	+95	°C	

¹ Specified by part number

Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

Package Labeling

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII

TCD4027050GH015008-12.75M

Customer P/N:

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

RoHS Compliant

2nd LvL Interconnect

Category=e4

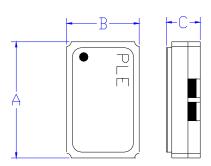
Max Safe Temp=260C for 10s 2X Max

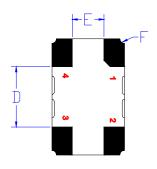
² For all supply voltages, load changes, aging for 1 year, shock, vibration and temperatures



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Mechanical:





	Inches	mm
Α	0.197 <u>+</u> 0.006	5.00 <u>+</u> 0.15
В	0.126 <u>+</u> 0.006	3.20 <u>+</u> 0.15
С	0.057 <u>+</u> 0.002	1.4 <u>+</u> 0.15
D¹	0.102	2.60
E ¹	0.055	1.40
F ¹	0.008	0.020R

Not to Scale

¹ Typical dimensions

Contacts:

Gold 11.8 μ inches 0.3 μ m minimum over Nickel 50 to 350 μ inches 1.27 to 8.89 μ m

Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	The output is DC coupled. Most common used with external coupling capacitor. 0.001 to 0.01uF recommended
4	Supply Voltage (V _{CC})	Recommend connecting appropriate power supply bypass capacitors as close as possible.



Layout and application information

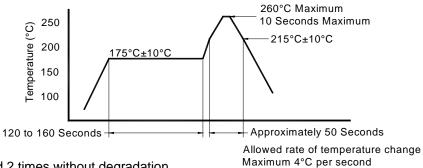
For Optimum Jitter Performance, Pletronics recommends:

- a ground plane under the device
- no large transient signals (both current and voltage) should be routed under the device
- do not layout near a large magnetic field such as a high frequency switching power supply
- do not place near piezoelectric buzzers or mechanical fans.



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Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

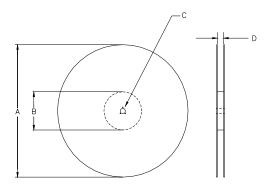
Tape and Reel: available for quantities of 250 to 1000 per reel, cut tape for < 250

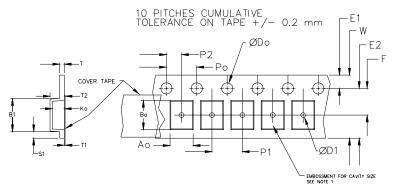
Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm		1.5			<u>+</u> 0.1			

	Variable Dimensions Table 2									
Tape B1 E2 Min F P1 T2 W Max Ao, Bo & Ko										
16 mm 12.1 14.25 7.5 ±0.1 8.0 ±0.1 8.0 16.3 Note 1										

Note 1: Embossed cavity to conform to EIA-481-B

Dimensions in mm Not to scale





		REE			
Α	inches	7.0	13.0		
	mm	177.8	254.0	330.2	
В	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
С	mm	13	Widiii		
D	mm	16.4 +2.0 -0.0	16.0		

Reel dimensions may vary from the above

USER DIRECTION OF UNREELING -



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